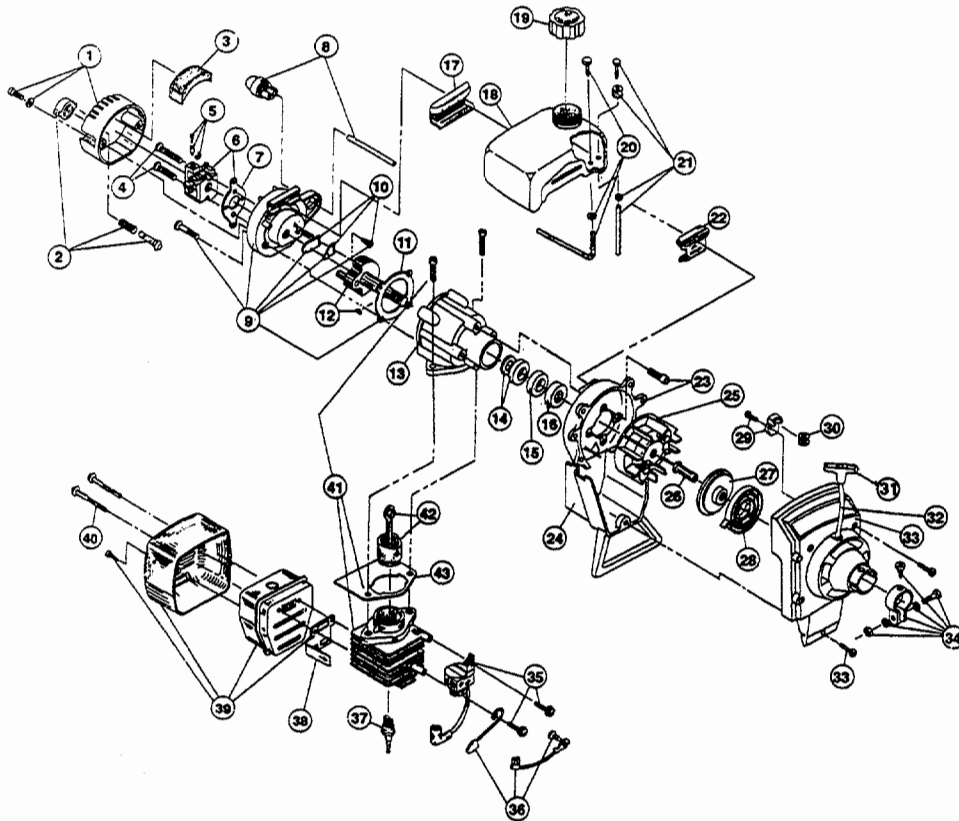


ENGINE PARTS - SINGER GT2815

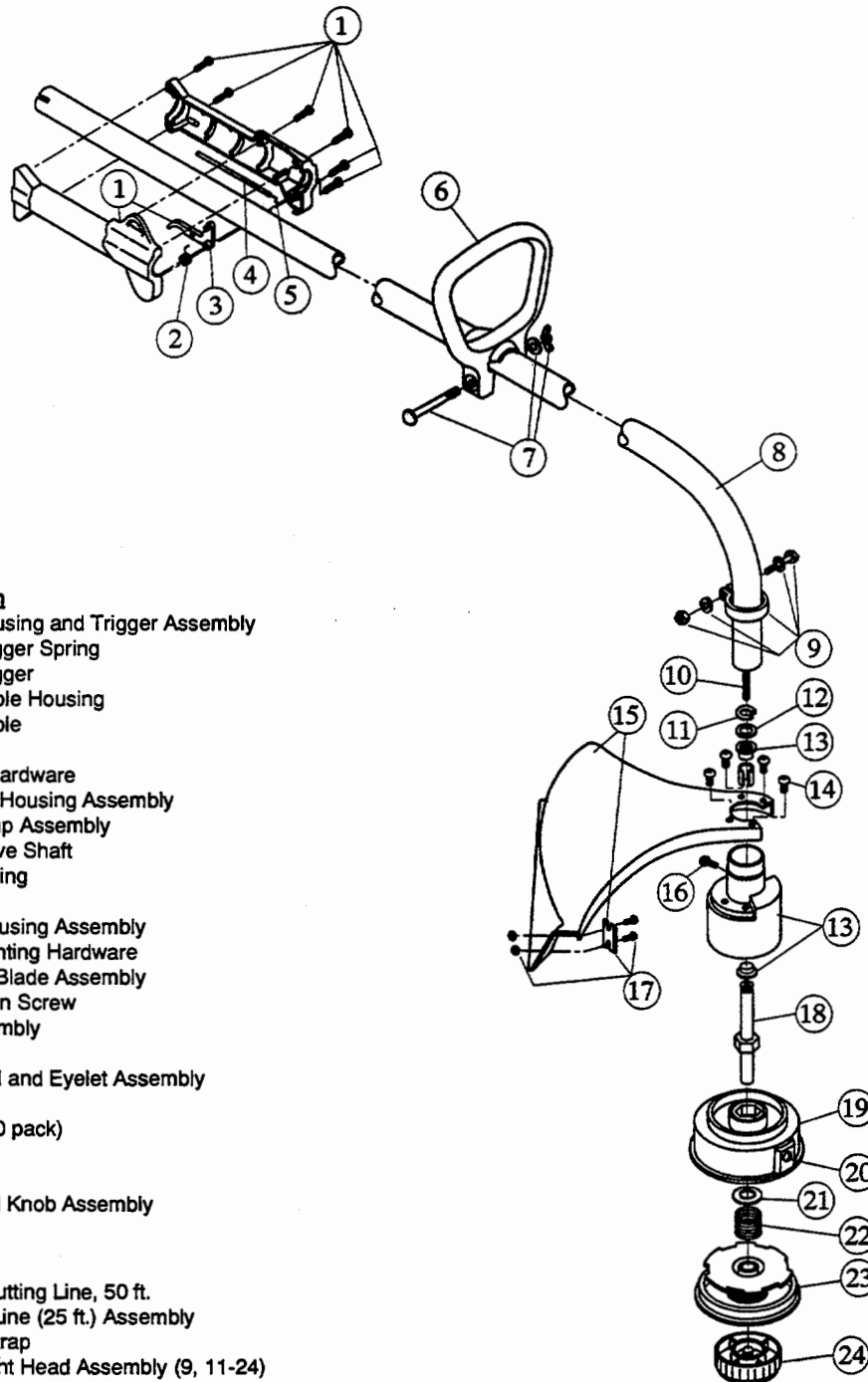
(Serial no. 502010885 and greater)



Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)	30	611061	Rope Guide
2	682052	Choke Knob Assembly	31	610300	Pull Handle
3	610312	Air Cleaner Filter	32	613103	Rope
4	682505	Carburetor Mounting Screw Assembly	33	180752	Starter Housing Assembly
5	682048	Throttle Adjustment Assembly (Walbro)	34	153597	Upper Clamp Assembly
5	180092	Throttle Adjustment Assembly (Zama)	35	683390	Module Assembly
6	180984	Carburetor Assembly W/Limiter Caps	36	153611	Switch Assembly
7	610675	Carburetor Gasket (10 pack)	37	610311	Spark Plug
8	683974	Primer Hose Assembly	38	180980	Exhaust Gasket
9	180033	Carburetor Mount Assembly	39	180119	Muffler Assembly
10	147573	Reed Assembly	40	147575	Muffler Mounting Bolt Assembly
11	612115	Carburetor Mount Gasket (10 pack)	41	180063	Cylinder Assembly
12	180002	Power Shaft Assembly	42	147012	Piston and Rod Assembly
13	180009	Crankcase Service Assembly (items 12-16)	43	610674	Cylinder Gasket (10 pack)
14	682041	Inner Bearing	*	180012	Engine Hardware Kit
15	610309	Seal	*	180011	Engine Gasket Kit
16	610308	Outer Bearing	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
17	612134	Rear Mounting Pad	*	180090	O.E.M. Carburetor Repair Kit (Zama)
18	147457	Fuel Tank Assembly (includes items 19-21)	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
19	180000	Fuel Cap Assembly	*	180091	Gasket-Diaphragm Repair Kit (Zama)
20	147290	Return Line Assembly	*	180530	Piston Ring
21	682039	Fuel Line Assembly	*	180745	Short Block Assembly (items 12-16, 37, 41-43)
22	145308	Front Mounting Pad	*	610676	Flywheel Key (10 pack)
23	153520	Shroud Assembly	*	147544	Starter Housing Screw Set
24	153403	Shroud Extension and Stand	*	180986	Carburetor Limiter Cap Set
25	180929	Flywheel Assembly	*		
26	610303	Square Drive Nut			
27	180535	Recoil Pulley Assembly			
28	613102	Recoil Spring			
29	180930	Pulley Retainer Assembly			
			*		not shown

BOOM & TRIMMER PARTS - SINGER GT2815

(Serial no. 502010885 and greater)



Item	Part No.	Description
1	180981	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	180975	Throttle Trigger
4	147594	Throttle Cable Housing
5	610315	Throttle Cable
6	145819	D-Handle
7	153523	D-Handle Hardware
8	180755	Drive Shaft Housing Assembly
9	153597	Lower Clamp Assembly
10	180561	Flexible Drive Shaft
11	145570	Retaining Ring
12	145567	Washer
13	153312	Bushing Housing Assembly
14	180531	Guard Mounting Hardware
15	683274	Guard and Blade Assembly
16	145569	Anti-Rotation Screw
17	682061	Blade Assembly
18	153313	Spool Shaft
19	153619	Outer Spool and Eyelet Assembly
20	145566	Eyelet
21	610660	Retainer (10 pack)
22	610317	Spring
23	153600	Inner Reel
24	153066	Bump Head Knob Assembly

Optional Accessories

- * 610375 Monofil Cutting Line, 50 ft.
- * 153577 Spool and Line (25 ft.) Assembly
- * 682075 Shoulder Strap
- * 147823 Replacement Head Assembly (9, 11-24)

* not shown